

BSR/ASHRAE Addendum j to ANSI/ASHRAE Standard 15-2024

Second Public Review Draft

Proposed Addendum j to Standard 15-2024, Safety Standard for Refrigeration Systems

Second Public Review (June 2025) (Draft shows Proposed Independent Substantive Changes to Previous Public Review Draft)

This draft has been recommended for public review by the responsible project committee. To submit a comment on this proposed standard, go to the ASHRAE website at https://www.ashrae.org/technical-resources/standards-and-guidelines/public-review-drafts and access the online comment database. The draft is subject to modification until it is approved for publication by the Board of Directors and ANSI. Until this time, the current edition of the standard (as modified by any published addenda on the ASHRAE website) remains in effect. The current edition of any standard may be purchased from the ASHRAE Online Store at www.ashrae.org/bookstore or by calling 404-636-8400 or 1-800-727-4723 (for orders in the U.S. or Canada).

This standard is under continuous maintenance. To propose a change to the current standard, use the change submittal form available on the ASHRAE website, www.ashrae.org.

The appearance of any technical data or editorial material in this public review document does not constitute endorsement, warranty, or guaranty by ASHRAE of any product, service, process, procedure, or design, and ASHRAE expressly disclaims such.

© 2025 ASHRAE. This draft is covered under ASHRAE copyright. Permission to reproduce or redistribute all or any part of this document must be obtained from the ASHRAE Manager of Standards, 180 Technology Parkway NW, Peachtree Corners, GA 30092. Phone: 404-636-8400, Ext. 1125. Fax: 404-321-5478. E-mail: standards.section@ashrae.org.

ASHRAE, 180 Technology Parkway NW, Peachtree Corners, GA 30092

BSR/ASHRAE Addendum j to ANSI/ASHRAE Standard 15-2024, Safety Standard for Refrigeration Systems Second Public Review Draft

(This foreword is not part of this standard. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)

FOREWORD

This proposed addendum removes the exception of Section 7.5.3 which allowed the use of an A3 or B3 refrigerant outdoors with no restriction other than the total charge limitation of Section 7.5.1.1. The proposal also removes the exception of Section 7.8 which allowed without restriction the outdoor use of an A2 refrigerant in high-probability commercial refrigeration systems. These exceptions were added under Addendum 1 for the 2019 edition of ASHRAE 15 and created an unintended loophole that permitted charge limits of up to 1100 lb (500 kg) if the refrigerating system is installed outdoors. Removal of the exception to Section 7.5.3 does not prohibit the installation of equipment outdoors using A3 or B3 refrigerants. Group A3 and B3 refrigerants may still be used outdoors if they are listed or not listed but approved by the AHJ. At this time, ASHRAE 15 does not address how all equipment must be installed outdoors when utilizing an A2, A3 or B3 refrigerant and there are safety concerns about how refrigerant may leak into spaces surrounding the refrigeration system.

This is the second public review for this addendum which addresses two comments which were received during the first public review. A grammatical change was made to item c. of 7.5.3 and approval by the AHJ was removed from item f. of 7.5.3.

Note: This public review draft of addendum j makes proposed independent substantiative changes to the previous public review draft. These substantive changes to the previous public review draft are indicated by blue-colored text with <u>double-underlining</u> (for additions) and <u>red-colored text</u> with <u>strikethrough</u> (for deletions), except where the reviewer instructions specifically describe some other means of showing the changes. Only these changes to the current standard shown in blue or <u>red</u> text are open for review and comment at this time. Additional material is provided for context only and is not open for comment except as it relates to the proposed changes.

Addendum j to Standard 15-2024

Modify Section 7 as follows. The remainder of Section 7 remains unchanged.

7. RESTRICTIONS ON REFRIGERANT USE

[...]

7.5.3

[...]

3. This restriction does not apply to *listed self contained systems* containing c. The *refrigeration system* is a *listed self-contained system*, is within *listed* equipment, contains no more than 0.331 lb (150 g) of Group A3 *refrigerant*, provided that and the equipment is installed in accordance with the listing and the *manufacturer*'s installation instructions.

[...]

6. This restriction does not apply to refrigeration systems located in *machinery rooms* or outdoors. <u>f. The refrigeration system</u> installation is <u>approved</u> by the AHJ and <u>located in a machinery room</u> in accordance with <u>Sections 8.9 and 8.10.</u>

[...]

Note to Reviewer: The following content shows a clean copy of how modified sections of this standard would appear after incorporating updates from the 2022 to 2024 edition, and the net effect of accepted changes from PPR1 and the associated approved comment responses. This includes items that are not independent substantive changes, and that are not open for review.

7. RESTRICTIONS ON REFRIGERANT USE

[...]

7.5 Additional Restrictions

[...]

- **7.5.3 Class 3 Refrigerants for refrigeration systems.** Refrigeration systems containing Group A3 and B3 refrigerants shall only be used where at least one of the following is met:
- a. The refrigeration system is installed in a laboratory with more than 100 ft² (9.3 m²) of space per person.
- b. The refrigeration system is installed in an industrial occupancy.
- c. The *refrigeration system* is a *listed self-contained system* containing no more than 0.331 lb (150 g) of Group A3 *refrigerant*, provided that the equipment is installed in accordance with the listing and the *manufacturer*'s installation instructions.
- d. The *refrigeration system* is within equipment *listed* to UL 60335-2-89 7 /CSA C22.2 No. 60335-2-89 8 and all of the following provisions are met:
 - 1. The refrigeration system contains no more than $0.459 \times LFL$ (lb), where LFL is in lb/1000 ft³ (13 × LFL [kg], where LFL is in kg/m³) of Group A3 refrigerant.
 - 2. A refrigeration system containing more than $0.141 \times LFL$ (lb) $(4 \times LFL \text{ [kg]})$ in any independent circuit is installed not less than 20 ft (6 m) from an open flame.
 - 3. The equipment is installed in accordance with the listing and the manufacturer's installation instructions.
- e. The *refrigeration system* is within equipment *listed* to UL 60335-2-40 5 /CSA C22.2 No. 60335-2-40 6 and contains no more than $0.106 \times LFL$ (lb) (3 $\times LFL$ [kg]) of Group A3 *refrigerant*, and the equipment is installed in accordance with the listing and the *manufacturer*'s installation instructions.
- f. The refrigeration system installation is located in a machinery room in accordance with Sections 8.9 and 8.10.

[...]

7.8* High-Probability Commercial Refrigeration Systems using Group A2 Refrigerants. High-probability systems using Group A2 refrigerants for commercial refrigeration applications within the scope of UL 60335-2-89 7 /CSA C22.2 No. 60335-2-89 8 shall comply with this section. Refrigeration systems using Group A2 refrigerants shall be limited to listed self-contained systems containing no more than $0.459 \times LFL$ (lb), where LFL is in lb/1000 ft³ $(13 \times LFL \text{ [kg]})$, where LFL is in kg/m³), provided that the refrigeration system is installed in accordance with the listing and the manufacturer's installation instructions. Refrigeration systems containing more than $0.141 \times LFL$ (lb), $(4 \times LFL \text{ [kg]})$ in an independent circuit shall not be installed within 20 ft (6 m) of an open flame.

Exceptions to 7.8:

- 1. This restriction does not apply to laboratories with more than 100 ft² (9.3 m²) of space per person.
- 2. This restriction does not apply *industrial occupancies*.
- 3. This restriction does not apply to refrigeration systems located in machinery rooms.

[...]